
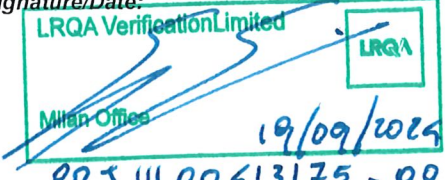


VIRGILIO CENA & Figli S.p.A	Qualification Test Record NORSOK M-650				Doc N.QTR-001 Rev. No.:0 Page 1 di 1	
Manufacturer name/address/ Web page:	VIRGILIO CENA & Figli S.p.A Via G. Oberdan, 39 25128 Brescia (ITALY) www.virgiliocena.it					
Reference standard	NORSOK M-650, Edition 4					
Material designation and MDS No.:	ASTM A815 Butt welded fittings UNS S32205 /S31803 NORSOK M-650 Ed.4, NORSOK M-630:2020, MDS D43 Re.6 / MDS DH43 Rev.1 ISO 17782					
Manufacturing Summary doc. No.:	Manufacturing Summary Route 1: MS-001 welded pipe Manufacturing Summary Route 2: MS-002 seamless pipe				Rev. No 0 0	
Products and manufacturing process(es):	<ul style="list-style-type: none"> - Welded fittings ROUTE 1 – Welded pipe ASTM A 815 S32205 / S31803 WX MDS D43 Rev.6 / DH43 Rev.1 Hot formed Size up to 36" ELBOW; Size up to 48" TEE, REDUCERS - Seamless fittings ROUTE 2 -Steel plate ASTM A 815 S32205 / S31803 S MDS D43 Rev.6 / DH43 Rev.1 Hot formed Size up to 48" Cap 					
Mandatory conditions and sub- contractors:	<ul style="list-style-type: none"> - Rolled plate and longitudinal welding operation by IN_PIPE s.r.l - All forming and heat treatment operations are in house - Furnace GADDA n. 1321 to be used route 1 and 2. - Sub-contractor Laboratory testing: ISO 17025 laboratory L.P.M - Sub-contractor NDE testing: EMILTEST 					
Other information:	Shot blasting in Civardi s.r.l Pickling in BAMA Route 2 Qualification testing carried out on seamless fittings					
Qualification expires:						
Tested and qualified thickness and weight						
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg	
ROUTE 1 Welded Pipe						
Elbow 14" – 01	24-DU002-0	40	50	N/A	N/A	
Tee 16"x16" – 01	24-DU004-0	50	60	N/A	N/A	
Reducer 16"x12" – 01	24-DU003-0	40	50	N/A	N/A	
ROUTE 2 Seamless Pipe						
Cap 12" – 02	24_DU001-0	40	50	N/A	N/A	
Qualification/acceptance signatures						
Manufacturer: VIRGILIO CENA & Figli S.p.A	Prepared by/Date: (17/06/24) Giovanni Ruzzenenti VIRGILIO CENA & FIGLI S.P.A. Via Oberdan, 39 25128 BRESCIA C.F. e P.IVA 0029590178 Q.A.M. <i>G. Ruzzenenti</i>		Checked by/Date: (17/06/24) Fabrizio Bentoglio VIRGILIO CENA & FIGLI S.P.A. Via Oberdan, 39 25128 BRESCIA C.F. e P.IVA 0029590178 <i>F. Bentoglio</i>			
<p>The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.</p> <p><i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.</i></p>						
Qualified/Accepted by (company name /address):			Signature/Date:  LRG1 19/09/2024 Milan Office			

PR5 41100 413175-001

VIRGILIO CENA & Figli S.p.A	Qualification Test Record NORSOK M-650		Doc n.QTR-002 Rev. No.:0 Page 1 di 1		
Manufacturer name/address/ Web page:	VIRGILIO CENA & Figli S.p.A Via G. Oberdan, 39 25128 Brescia (ITALY) www.virgiliocena.it				
Reference standard	NORSOK M-650, Edition 4				
Material designation and MDS No.:	ASTM A815 Butt welded fittings UNS S32750 NORSOK M-650 Ed.4, NORSOK M-630:2020, MDS D53 Re.6 / MDS DH53 Rev.1 ISO 17782				
Manufacturing Summary doc. No.:	Manufacturing Summary Route 3: MS-003 welded pipe Manufacturing Summary Route 4: MS-004 seamless pipe				Rev. No 0 0
Products and manufacturing process(es):	<ul style="list-style-type: none"> - Welded fittings ROUTE 3 – Welded pipe ASTM A 815 S32750 WX MDS D53 Rev.6 / DH53 Rev.1 Hot formed Size up to 36" ELBOW; Size up to 48" TEE, REDUCERS - Seamless fittings ROUTE 4 -Steel plate ASTM A 815 S32750 S MDS D53 Rev.6 / DH53 Rev.1 Hot formed Size up to 48" Cap 				
Mandatory conditions and sub- contractors:	<ul style="list-style-type: none"> - Rolled plate and longitudinal welding operation by IN_PIPE s.r.l - All forming and heat treatment operations are in house - Furnace GADDA n. 1321 to be used route 1 and 2. - Sub-contractor Laboratory testing: ISO 17025 laboratory L.P.M - Sub-contractor NDE testing: EMILTEST 				
Other information:	Shot blasting in Civardi s.r.l Pickling in BAMA Route 2 Qualification testing carried out on seamless fittings				
Qualification expires:					
Tested and qualified thickness and weight					
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
ROUTE 3 Welded Pipe					
Elbow 14" – 03	24-SD002-0	35	40	N/A	N/A
Tee 16"x16" – 03	24-SD004-0	35	40	N/A	N/A
Reducer 16"x12" – 03	24-SD003-0	35	40	N/A	N/A
ROUTE 4 Seamless Pipe					
Cap 12" – 04	24-SD001-0	35	40	N/A	N/A
Qualification/acceptance signatures					
Manufacturer: VIRGILIO CENA & Figli S.p.A	Prepared by/Date: (17/06/24) Giovanni Ruzzenenti <small>VIRGILIO CENA & FIGLI S.p.A. Via Oberdan, 39 25128 BRESCIA C.F. e P.IVA 0029660178</small> G.A.M. <i>f. Ruzzenenti</i>		Checked by/Date: (17/06/24) Fabrizio Bentoglio <small>VIRGILIO CENA & FIGLI S.p.A. Via Oberdan, 39 25128 BRESCIA C.F. e P.IVA 0029660178</small> <i>f. Bentoglio</i>		
<p>The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.</p> <p><i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.</i></p>					
Qualified/Accepted by (company name /address):			Signature/Date:  <i>19/09/2024</i> PRJ III 00413175 - 002		